



Clay Softening Temperature Chart

Since 1892 • The Finest Name in Modeling Clay

| Product | Softening Temperature | Trowelable Temperature | Brushable Temperature | Castable Temperature |
|--------------------------|-----------------------|------------------------|-----------------------|----------------------|
| Alien Clay™ Soft | 115°F/46°C | 135°F/57°C | 170°F/77°C | 212°F/100°C |
| Alien Clay™ Medium | 115°F/46°C | 145°F/63°C | 180°F/82°C | 212°F/100°C |
| Alien Clay™ Hard | 120°F/49°C | 155°F/68°C | 190°F/88°C | 212°F/100°C |
| Autostyle™ | 140°F/60°C | 165°F/74°C | 190°F/88°C | N/A |
| Castilene™ Soft | 125°F/52°C | 160°F/72°C | 170°F/77°C | 185°F/85°C |
| Castilene™ Medium & Hard | 130°F/54°C | 160°F/72°C | 170°F/77°C | 185°F/85°C |
| Clayette™ | 115°F/46°C | N/A | N/A | N/A |
| CM-50™, CM-70™ | 150°F/66°C | N/A | N/A | N/A |
| Contour™ Soft | 135°F/57°C | 170°F/77°C | 185°F/85°C | N/A |
| Contour™ Medium | 140°F/60°C | 170°F/77°C | 185°F/85°C | N/A |
| Contour™ Hard | 145°F/63°C | 170°F/77°C | 185°F/85°C | N/A |
| DaVinci™ | 115°F/46°C | N/A | N/A | N/A |
| Fill-It™ | 100°F/38°C | N/A | N/A | N/A |
| Fill-It™ HTR | 115°F/46°C | N/A | N/A | N/A |
| J-525™ | 145°F/63°C | N/A | N/A | N/A |
| Jolly King™ | 115°F/46°C | N/A | N/A | N/A |
| Le Beau Touché™ | 100°F/38°C | N/A | N/A | N/A |
| Le Beau Touché™ HTR | 115°F/46°C | N/A | N/A | N/A |

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DO NOT exceed highest temp value for each clay



Clay Softening Temperature Chart

Continued

| Product | Softening Temperature | Trowelable Temperature | Brushable Temperature | Castable Temperature |
|---|-----------------------|------------------------|-----------------------|----------------------|
| MONU-MELT™ Soft | 135°F/57°C | 170°F/77°C | 185°F/85°C | N/A |
| MONU-MELT™ Medium | 140°F/60°C | 170°F/77°C | 185°F/85°C | N/A |
| MONU-MELT™ Hard | 145°F/63°C | 170°F/77°C | 185°F/85°C | N/A |
| MONU-MELT™ Extra Hard | 160°F/72°C | 170°F/77°C | 185°F/85°C | N/A |
| MONU-MELT™ FX | 160°F/72°C | 170°F/77°C | 185°F/85°C | N/A |
| NSP™ Soft | 120°F/49°C | 175°F/80°C | 185°F/85°C | 205°F/97°C |
| NSP™ Medium | 125°F/52°C | 175°F/80°C | 185°F/85°C | 205°F/97°C |
| NSP™ Hard | 130°F/54°C | 175°F/80°C | 185°F/85°C | 205°F/97°C |
| Prima™ | 115°F/46°C | N/A | N/A | N/A |
| Professional Plasteline™ | 115°F/46°C | N/A | N/A | N/A |
| Renaissance™ (Formerly Roma Plastilina) | 115°F/46°C | N/A | N/A | N/A |
| Y2 Klay™ | 140°F/60°C | 165°F/74°C | 175°F/80°C | N/A |

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